

### FORANE 427A

(Please ensure that this MSDS is received by an appropriate person)

Date: October 2014 Version 1

Ref. no.: MS054

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING Product Name R427A

Product NameR427AChemical NameSee Composition

Company Identification African Oxygen Limited 23 Webber Street Johannesburg, 2001 Tel. No: (011) 490-0400 Fax No: (011) 490-0506

## Emergency Phone Number 0860 111185 or (011 873 4382)

(24 hours)

## 2. HAZARDS IDENTIFICATION

Most important hazards: Environmental Effects : Physical and chemical hazards :

Not readily biodegradable Thermal decomposition giving toxic and corrosive products Decomposition products: See chapter 10 This preparation is not classified as dangerous according to

Additional information :

**3. COMPOSITION/INFORMATION ON INGREDIENTS** Chemical nature of the preparation : Preparation based on :

#### Hazardous components :

Chemical Name *)	EC-No.	CAS-No.	Concentration	Classification
	212-377-0	811-97-2	50 %	-
1,1,1,2-				
Tetrafluoroethane				
	206-557-8	354-33-6	25 %	-
Pentafluoroethane				
	200-839-4	75-10-5	15 %	F+; R12
Difluoromethane				
	206-996-5	420-46-2	10 %	F+; R12
1,1,1-Trifluoroethane				

\*) See chapter 14 for Proper Shipping Name

For the full text of the R phrases mentioned in this Section, see Section 16.

#### 4. FIRST AID MEASURES

Inhalation :	Move patient from contaminated area to fresh air. Oxygen or artificial respiration if needed. In case of persistent problems : Consult a physician.
Skin contact :	Frostbite : treat as thermal burns
Eye contact :	Wash immediately, abundantly and thoroughly with water
Ingestion : Protection of first-aiders : equipment. Notes to physician :	If irritation persists, consult an ophthalmologist Hospitalise In case of insufficient ventilation, wear suitable respiratory Do not administer catecholamines (because of the cardiac effect caused by the product)



FORANE 427A

## (Please ensure that this MSDS is received by an appropriate person)

5. FIRE-FIGHTING MEASURES	
Specific hazards :	Thermal decomposition giving toxic and corrosive products
	Hydrogen fluoride
	Carbon oxides One of the components of this preparation gives flammable
	mixtures with air
Specific methods :	Prohibit all sources of sparks and ignition - Do not smoke.
	Cool containers / tanks with water spray.
	Ensure a system for the rapid emptying of containers In case of fire nearby, remove exposed containers
Special protective equipment for fire-fighters : Wear	self-contained breathing apparatus and protective suit.
6. ACCIDENTAL RELEASE MEASURES	
Personal precautions : In enclosed areas :	Avoid contact with skin and eyes and inhalation of vapours ventilate or wear a self-contained breathing apparatus (risk
	of anoxia) Remove all sources of ignition.
	Do not smoke.
Environmental precautions :	Avoid release to the environment. Refer to special
instructions/ Safety data sheets.	
7. HANDLING AND STORAGE	
Handling	
Technical measures/Precautions :	Storage and handling precautions applicable to products:
	Gases under pressure
Safe handling advice :	Provide appropriate exhaust ventilation at machinery. Prohibit ignition sources and contact with hot surfaces - DC
	NOT SMOKE
Storage	
Technical measures/Storage conditions :	Store at room temperature in the original container.
	Keep away from open flames, hot surfaces and sources of
	ignition. Keep in a cool, well-ventilated place.
	Protect full containers from sources of heat to avoid
	overpressurization
Packaging material	
Recommended :	Ordinary steel
Materials to avoid :	Alloys containing more than 2% of magnesium Plastic materials
8. EXPOSURE CONTROLS/PERSONAL PROTECT	
General protective measures :	Provide sufficient air exchange and/or exhaust in work

rooms. Control parameters

#### **Exposure Limit Values**

### 1,1,1,2-Tetrafluoroethane

Source	Date	Value Type	Value ( ppm)	Value (ppm)	Remarks
Arkema		TWA	1.000	4.240	Value recommended by the "Exposure Limit Value Committee" of Arkema
WEEL	2007	TWA	1.000	4.240	-
WEEL	2007		-	-	Listed

Pentafluoroethane

Source	Date	Value Type	Value (ppm)	Value (ppm)	Remarks
Arkema		STEL	1.000	4.900	Value recommended by the "Exposure Limit Value Committee" of Arkema
WEEL	2006	TWA	1.000	4.900	-
WEEL	2006		-	-	Listed

Diflloromethane

AFROX is a member of The Linde Group The Stripe Symbol and the word "AFROX" are AFROX Group Trademarks.



FORANE 427A

(Please ensure that this MSDS is received by an appropriate person)

Date: October 2014

Version 1

Source	Date	Value Type	Value ( ppm)	Value (ppm)	Remarks
Arkema		TWA	1.000	2.130	Value recommended by the "Exposure Limit Value Committee" of Arkema
WEEL	2006	TWA	1.000	2.200	-
WEEL	2006		-	-	Listed

1,1,1-Trifluoromethane

Source	Date	Value Type	Value	Value	Remarks
			(ppm)	(ppm)	
Arkema		STEL	1.000	3.400	Value recommended by the "Exposure Limit Value Committee" of Arkema
WEEL	2006	TWA	1.000	3.400	-
WEEL	2006		-		Listed

Personal protective equipment

Respiratory protection : Hand protection : Eye protection : Skin and body protection : Hygiene measures : In case of insufficient ventilation, wear suitable respiratory equipment. Gloves Safety glasses with side-shields Protective clothing (cotton) Do not smoke. Avoid contact with the skin and the eyes. Avoid inhalation of vapours

9. PHYSICAL AND CHEMICAL PROPERTIES Physical state (20°C) : Form :

pH : Boiling point/boiling range : Flash point : Flammability (solid, gas) : Method: Standard : Vapour pressure :

Colour : Odour :

- Water solubility :

Partition coefficient: n-octanol/water:

gaseous compressed liquefied gas colourless slightly ether-like not applicable -42,7 - -35,5 °C Not applicable Non flammable product ASTM E 681-85 0,97 MPa (20 °C) 2,08 MPa (50 °C) 0,97 hPa (20 °C) Density : 1.172 kg/m3 (20 °C) Solubility:

Does not dissociate in water

DIFLUOROMETHANE : log Kow : 0,21 (OECD Guideline 107)

PENTAFLUOROETHANE : log Kow : 1,48 (measured)

1,1,1,2-TETRAFLUOROETHANE : log Kow : 1,06

1,1,1-TRIFLUOROETHANE : log Kow : 1,49 (calculated)

Critical pressure: 4,39 MPa Critical temperature: 85,3 °C

Critical point :



FORANE 427A

10. STABILITY AND REACTIVITY	
Conditions to avoid :	Keep away from heat and sources of ignition. Avoid contact with flames and red hot metallic surfaces
Hazardous decomposition products :	At high temperature: Thermal decomposition giving toxic and corrosive products Gaseous hydrogen fluoride (HF). Carbon oxides
Further information :	The product is stable at ambient temperature The gazeous product in presence of air can form, under certain conditions of temperature and pressure, a flammable mixture
11. TOXICOLOGICAL INFORMATION	
Acute toxicity Inhalation :	Effects of breathing high concentrations of vapour may include: headache Drowsiness Dizziness As with other volatile aliphatic halogenated compounds, through vapour accumulation and/or inhalation of large quantities, the product can cause :
	Loss of consciousness and cardiac disorders aggravated by stress and lack of oxygen, risk of mortality Experimental effects on animals : Practically not harmful by inhalation LC50/4 h/rat: > 500000 ppm
Local effects Skin contact : Eye contact :	Ejection of liquefied gas : frostbite possible Ejection of liquefied gas : frostbite possible
Sensitisation Skin contact :	1,1,1,2-TETRAFLUOROETHANE: Not a skin sensitizer guinea pig
Repeated dose toxicity :	Studies of prolonged inhalation in animals have not shown sub-chronic toxic effects DIFLUOROMETHANE : Inhalation: 3 Months / rat
No Observed Adverse Effect Level (NOA	EL): 50000 ppm
	PENTAFLUOROETHANE : Inhalation: 3 Months / rat No Observed Adverse Effect Level (NOAEL): 50000 ppm
	1,1,1-TRIFLUOROETHANE: Inhalation: 3 Months / rat No specific toxic effects No Observed Adverse Effect Level (NOAEL): 40000 ppm
Specific effects	
Genotoxicity :	According to available experimental data Not genotoxic
Carcinogenicity :	1,1,1,2-TETRAFLUOROETHANE : Inhalation/rat Experimentation on animals has not shown clear evidence of carcinogenic effect
	1,1,1-TRIFLUOROETHANE : According to available experimental data - By oral route/rat Absence of carcinogenic effects

AFROX is a member of The Linde Group The Stripe Symbol and the word "AFROX" are AFROX Group Trademarks.



FORANE 427A

Fertility :	1,1,1,2-TETRAFLUOROETHANE : Inhalation/mouse
	According to limited available data in animals : Absence of toxic effects on fertility
Foetal development :	- By inhalation/rabbit, rat According to available experimental data Absence of congenital malformations and embryotoxic effects in rodents at non-toxic doses for the mothers
2. ECOLOGICAL INFORMATION according to its composition : lot readily biodegradable	
Aobility :	DIFLUOROMETHANE : In soils and sediments: Slight adsorption: log Koc 1,5 (calculated)
	PENTAFLUOROETHANE : In aqueous environment: rapid evaporation: (estimation)
	Volatilization 1/2 life time: 3,2 h In soils and sediments: Slight adsorption: log Koc 1,3 - 1,7
	1,1,1,2-TETRAFLUOROETHANE : In soils and sediments: Slight adsorption: log Koc 1,5 (calculated)
	Volatilization 1/2 life time: 8,6 - 16,7 y (calculated)
ersistence and degradability n water :	DIFLUOROMETHANE : Not readily biodegradable: 5 % after 28 d (OECD Guideline 301 D)
	PENTAFLUOROETHANE : Not readily biodegradable: 5 % after 28 d (OECD Guideline 301 D)
	1,1,1,2-TETRAFLUOROETHANE : Not readily biodegradable: 3 % after 28 d (OECD Guideline 301 D)
n air :	DIFLUOROMETHANE : Degradation by radicals OH : Direct photolysis (Half-life) : 1.472 d
	PENTAFLUOROETHANE : Degradation in the troposphere : Overall half-life time: 28,3 y (estimation)
	1,1,1,2-TETRAFLUOROETHANE: Degradation in the atmosphere: Direct photolysis (Half-life):8,6-16,7 y
	1,1,1-TRIFLUOROETHANE : Overall half-life time: 36 y
	DIFLUOROMETHANE: Global warming potential with respect to CO2 (time horizon 100 ye Value: 650
The Ottine Original	AFROX is a member of The Linde Group and the word "AFROX" are AFROX Group Trademarks.



FORANE 427A

# (Please ensure that this MSDS is received by an appropriate person)

Date: October 2014	Version 1
	Ozone depletion potential; ODP; (R-11 = 1) Value: 0
	PENTAFLUOROETHANE Global warming potential with respect to CO2 (time horizon 100 years Value: 2.800
	Ozone depletion potential; ODP; (R-11 = 1) Value: 0
	NORFLURANE Global warming potential with respect to CO2 (time horizon 100 years Value: 1.300
	Ozone depletion potential; ODP; (R-11 = 1) Value: 0
	1,1,1-TRIFLUOROETHANE: Global warming potential with respect to CO2 (time horizon 100 years Value: 3.800 Ozone depletion potential; ODP; (R-11 = 1) Value: 0
Bioaccumulation :	DIFLUOROMETHANE : Practically not bioaccumulable log Kow : 0,21 (OECD Guideline 107)
	PENTAFLUOROETHANE : Practically not bioaccumulable log Kow : 1,48 (measured)
	1,1,1,2-TETRAFLUOROETHANE : Practically not bioaccumulable log Kow : 1,06
Aquatic toxicity	1,1,1-TRIFLUOROETHANE : Not bioaccumulable. log Kow : 1,49 (calculated)
Acute toxicity Fish :	1,1,1,2-TETRAFLUOROETHANE :
	Slightly harmful to fish LC50, 96 h (Oncorhynchus mykiss) : 450 mg/l
	1,1,1-TRIFLUOROETHANE: Slightly harmful to fish LC50, 96 h (Oncorhynchus mykiss):> 40 mg/l
Aquatic invertebrates :	1,1,1,2-TETRAFLUOROETHANE: Slightly harmful to daphnia EC(I)50, 48 h:980 mg/l
	1,1,1-TRIFLUOROETHANE: Slightly harmful to daphnia EC(I)50, 48 h:300 mg/l
nicroorganisms :	1,1,1,2-TETRAFLUOROETHANE : Bacteria EC10, 6 h (Pseudomonas putida) : > 730 mg/l



FORANE 427A

13. DISPOSAL CONSIDERATIONS	
Disposal of product :	Recycle or incinerate at an approved waste disposal site In accordance with local and national regulations.
14. TRANSPORT INFORMATION	
<b>ADR</b> UN Number : Proper shipping name :	3163 LIQUEFIED GAS, N.O.S. (1,1,1,2-TETRAFLUOROETHANE, PENTAFLUOROETHANE, DIFLUOROMETHANE/TRIFLUOROETHANE,1,2 ETHANE 50/25/15/10)
Class : Classification Code : Hazard identification No : Label :	2 2A 20 2.2
RID UN Number : Proper shipping name :	3163 LIQUEFIED GAS, N.O.S. (1,1,1,2-TETRAFLUOROETHANE, PENTAFLUOROETHANE, DIFLUOROMETHANE/TRIFLUOROETHANE,1,2 ETHANE 50/25/15/10)
Class : Classification Code : Hazard identification No : Label :	2 2A 20 2.2
I <b>AT A Cargo</b> UN Number : Proper shipping name :	3163 Liquefied gas, n.o.s. (1,1,1,2-Tetrafluoroethane, Pentafluoroethane, Difluoromethane, 1.1.1-TRIFLUOROETHANE)
Class : Label :	2.2 2.2
ATA Passenger	
JN Number : Proper shipping name :	3163 Liquefied gas, n.o.s. (1,1,1,2-Tetrafluoroethane, Pentafluoroethane, Difluoromethane 1.1.1-TRIFLUOROETHANE)
Class : Label :	2.2 2.2
MDG	
JN Number : Proper shipping name :	3163 LIQUEFIED GAS, N.O.S. (1,1,1,2-TETRAFLUOROETHANE, PENTAFLUOROETHANE, DIFLUOROMETHANE, 1.1.1-TRIFLUOROETHANE)
Class :	2.2
Label : EmS Number :	2.2 F-C, S-V
Marine Pollutant :	no

Full text of R-phrases referred to under sections 2 and 3

R12

Extremely flammable.

### 16. OTHER INFORMATION

Bibliography

. Matheson Gas Data Book - 7th Edition

#### **17. EXCLUSION OF LIABILITY**

Whilst AFROX made best endeavour to ensure that the information contained in this publication is accurate at the date of publication, AFROX does not accept liability for any inaccuracy or liability arising from the use of this information or the use, application, adaption or process of any products described herein

AFROX is a member of The Linde Group The Stripe Symbol and the word "AFROX" are AFROX Group Trademarks.